

Space, Avionics & Defense

Components



PRODUCT GRADES

KEMET is the undisputed global leader in delivering high-performance ceramic and tantalum capacitors. Our Space, Avionics & Defense Grade products comply with the most stringent reliability requirements in the industry.

INCREASING RELIABILITY



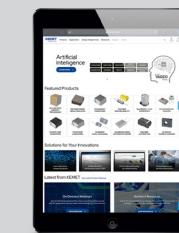
CUSTOM TESTING BEYOND MIL-PRF AND SPACE GRADE



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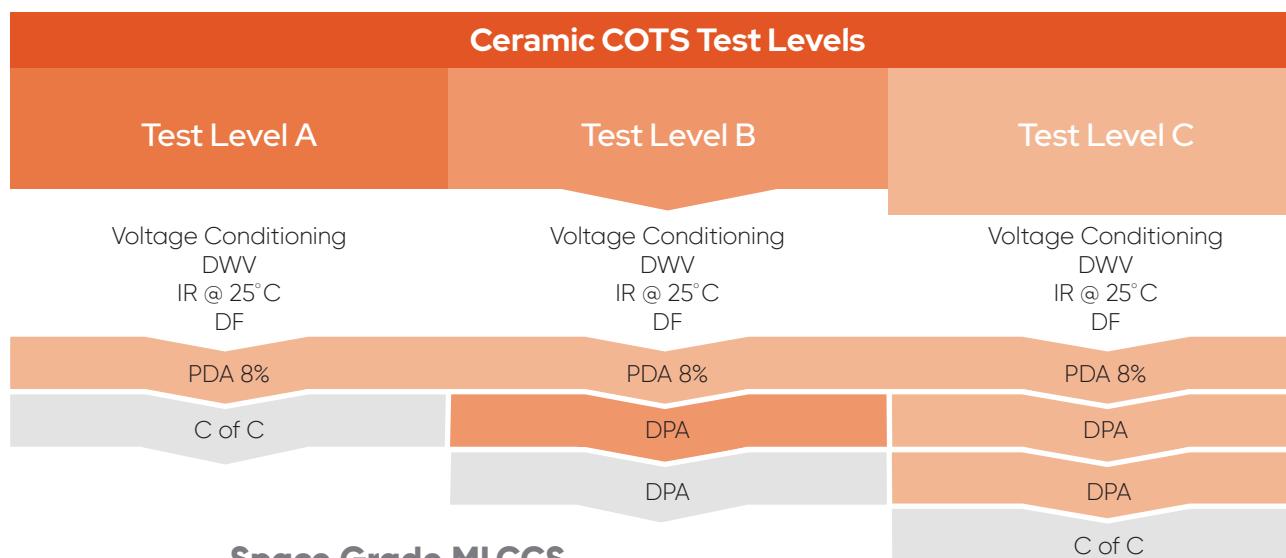
High Reliability Ceramic Capacitors



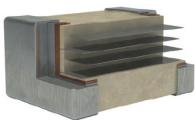
COTS MLCCS

DLA 05006/7, 03028/9 & 91019

Benefit from advances in commercial grade with tests and screening designed to identify suitable parts for High Reliability Applications.



Space Grade MLCCS



MIL-PRF-123

Intensive screening and testing protocols with numerous termination options.

GR-900

KEMET's non-QPL high-reliability capacitors for aerospace applications.

MIL-PRF-323535

MIL-PRF-323535 X7R, COG, and BP surface mount capacitors are designed, tested, and screened to meet demanding high-reliability, defense, and aerospace application requirements. The MIL-PRF-323535 capacitors are based on Base Metal Electrode (BME) technology. These series are qualified under specification MIL-PRF-323535 and are QPL listed. They also meet or exceed the requirements outlined by DLA and are currently available in M (standard reliability) and T (high reliability) product levels. reliability) and T (high reliability) product levels.



KPS MIL Stacked Capacitors

MIL-PRF-49470

T-Level Reliability available Higher capacitance in the same footprint Robust termination system.



High Reliability Alternative (HRA)

High Reliability Alternative (HRA) - Designed, tested, and screened to meet the demands of higher reliability applications that require capacitance values not available in traditional MIL-SPEC products.

High Reliability Tantalum Capacitors



MIL-PRF-32700

MIL & Space Grade

KEMET's T580 and T581 series polymer electrolytic capacitors are in support of the newly released MIL-PRF-32700. Preliminary datasheets are available upon request.



T540 & T541 Polymer HRA

DLA Drawing 04051/2

This series is currently the only polymer electrolytic capacitors available today with Reliability Assessment testing criteria, which allows for a Failure Rate grading. F-Tech and SBDS are also available upon request using a customer source control drawing (SCD).

F-Tech Advantage

KEMET's optional F-Tech eliminates hidden defects in the tantalum dielectric. This unique manufacturing process minimizes oxygen and carbon content in the anode, provides a stronger mechanical connection between anode and lead wire and significantly enhances capacitor robustness.

F-Tech is available on select KEMET tantalum capacitor families and can be combined with SBDS.

Simulated Breakdown Screening (SBDS)

Breakdown voltage (BDV) is the ultimate test of a capacitor's robustness but is a destructive test. To simulate the results of a breakdown screening, KEMET developed a patented Simulated Breakdown Screening (SBDS). This nondestructive testing technique simulates the BDV of a capacitor without damage to its dielectric. This 100% population screening identifies hidden defects in the dielectric, providing the highest level of dielectric testing.

SBDS is available on select KEMET tantalum capacitor families and can be combined with F-Tech.



Tantalum Stacked

Polymer (TSP) / MnO₂ (TSM)

KEMET's Tantalum Stack Polymer (TSP) Electrolytic Capacitor is designed to provide the highest CV (capacitance/voltage) ratings in a surface mount configuration.



Polymer Hermetic Seal T550/1

DLA Drawing 13030, T-Level Reliability

High capacitance, low ESR, lightweight alternative to wet tantalum axial capacitors. Based on polymer cathode technology.



MIL-PRF-55365 MnO₂

MIL & Space Grade

Numerous custom testing/screening options and termination finishes available.

KEY

- Standard
- Optional

- 1 1 Plane
- 2 2 Plane

- ◆ Indicated per PIN
- ◆ Sample on PIN stacks 100%

T Weibull / "T" Level
PT Polymer "T" LevL

★ ≥25V Space Grade

* Applies to discrete components; modules receive 100% Cap/DF/ESR/Lkg

**** Available for part types $\geq 25V$ Space Grade**

Terminology Guide

- **C-SAM:** C-Mode Scanning Acoustic Microscopy (ceramic only)
 - **DPA:** Destructive Physical Analysis
 - **DWV:** Dielectric Withstanding Voltage (ceramic only)

- **ESR:** Equivalent Series Resistance (ESR) is the preferred high-frequency statement of the resistance unavoidably appearing in these capacitors. ESR is not a pure resistance, and it decreases with increasing frequency.
 - **F-Tech:** KEMET's optional manufacturing process to eliminate hidden defects in the tantalum dielectric (tantalum only). For more information, please see page 7

- **PDA:** Percent Defective Allowed
 - **Polymer Reliability Assessment Method:** Sample test under accelerated conditions to demonstrate long-term device reliability (polymer only). Please contact KEMET for details.

- **SBDS:** KEMET's patented nondestructive testing technique which simulates the breakdown voltage of a capacitor without damage to its dielectric (tantalum only). For more information, please see page 7.
 - **Thermal Shock:** Parts are temperature cycled.
 - **Voltage Conditioning:** Parts receive a voltage conditioning at X rated voltage and X°C for a minimum and maximum amount of hours (ceramic only).

QPL (Qualified Product Listing)	Style	MIL-PRF/DLA/KEMET Specification	KEMET Series	Space Qualified		In-Process – 100% Visual Inspection		In-Process DPA		In-Process Lead Pull Strength		Thermal Shock		Voltage Conditioning		Hot IR (+125°C)		PDA		Visual/Mechanical		X-Ray		Solderability (each lot)		Group B (each lot)		Periodic Group B		Group C Lot Test per MIL-PRF-55681		Periodic Group C		Data Pack (standard w/ order)		Pb (lead) Content C of C		Humidity Steady State Low Voltage (LVH)		Final DPA		X-Ray Fluorescence (XRF) Analysis		Additional Thermal Shock Cycles (applies to Group A only)		100% Final Visual Inspection		Hot IR @+125°C (X7R, COG), @+85°C (X5R)		Flex Termination	
				CSAM	In-Process DPA	In-Process Lead Pull Strength	Thermal Shock	Voltage Conditioning	Hot IR (+125°C)	PDA	Visual/Mechanical	X-Ray	Solderability (each lot)	Group B (each lot)	Periodic Group B	Group C Lot Test per MIL-PRF-55681	Periodic Group C	Data Pack (standard w/ order)	Pb (lead) Content C of C	Humidity Steady State Low Voltage (LVH)	Final DPA	X-Ray Fluorescence (XRF) Analysis	Additional Thermal Shock Cycles (applies to Group A only)	100% Final Visual Inspection	Hot IR @+125°C (X7R, COG), @+85°C (X5R)	Flex Termination																									
QPL M123/1,2,/3	CKS05, CKS06, CKS07	MIL-PRF-123/1, /2, /3 * T Level	C052Z, C062Z, C512Z	★	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																			
QPL M123/10,/11,/12,/13,/21,/22,/23	CKS51, CKS52, CKS53, CKS54	MIL-PRF-123/10, /11, /12, /13 * T Level	C0805Z, C1210Z, C1808Z, C2225Z	★	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																			
QPL M123/21,/22,/23	CKS55, CKS56, CKS57	MIL-PRF-123/21, /22, /23 * T Level	C1206Z, C1812Z, C1825Z	★	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																			
M32535/02/03/04/05/06/07/08	N/A	MIL-PRF-32535 T Level	K Spec - T Failure Rate	★	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																			
M32535/02/03/04/05/06/07/08	N/A	MIL-PRF-32535 M Level	K Spec - M Failure Rate	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																			
N/A	N/A	GR900	B Spec Through-Hole	★	○	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																		
N/A	N/A	GR900	A Spec SMD	★	○	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																		
N/A	N/A	MIL-PRF-123, In-Process, Group A Tested	Q Spec Through-Hole	★	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																		
N/A	N/A	MIL-PRF-123, In-Process, Group A Tested	Q Spec SMD	★	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																		
QPL 49470/1	PS01	MIL-PRF-49470/1 T Level	L1XN, L1RN, L1QN	★	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																		
QPL 49470/1	PS01	MIL-PRF-49470/1B Level	L1XN, L1RN, L1QN	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																		
QPL 55681/1	CDR01, 02, 03, 04	MIL-PRF-55681/1 M, P, R, or S Level	C0805P, C1805P, C1808P, C1812P	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																		
QPL 55681/2	CDR05	MIL-PRF-55681/2 M, P, R, or S Level	C1825P	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																		
QPL 55681/3	CDR06	MIL-PRF-55681/3 M, P, R, or S Level	C2225P	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																		
QPL 55681/7, 8, 9, 10, 11	CDR31, 32, 33, 34, 35	MIL-PRF-55681/7, 8, 9, 10, 11 M, P, R, or S Level	C0805N, C1206N, C1210N, C1812N, C1825N	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																		
QPL 20/27, 28, 29, 30, 31	CCR/75, 76, 77, 78, 79	MIL-PRF-20/27, 28, 29, 30, 31	C114G, C124G, C192G, C202G, C222G	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																		
QPL 20/27, 28, 29, 30, 32	CC/75, 76, 77, 78, 80	MIL-PRF-20/27, 28, 29, 30, 32	C114G, C124G, C192G, C202G, C222G (no FR)	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																		
QPL 20/35	CCR05	MIL-PRF-20/35	C052G, C056G	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																	
QPL 20/36	CC05	MIL-PRF-20/36	C052G, C056G (no FR)	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																	
QPL 20/36	CCR06	MIL-PRF-20/36	C062G, C065G, C066G	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																	
QPL 20/36	CC06	MIL-PRF-20/36	C062G, C065G, C066G (no FR)	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																	
QPL 20/37, 28	CCR/07, 08	MIL-PRF-20/37, 38	C512G, C522G	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																	
QPL 20/37, 38	CC/07, 08	MIL-PRF-20/37, 38	C512G, C522G (no FR)	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																	
QPL 39014/1	CKR05	MIL-PRF-39014/1	C052T, C056T	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																	
QPL 39014/2	CKR06	MIL-PRF-39014/2	C062T, C066T	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																	
QPL 39014/5	CKR11, 12, 14, 15, 16	MIL-PRF-39014/5	C114T, C124T, C192T, C202T, C222T	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●																	
N/A	N/A	DLA 03028, 05006, 05007	D Spec 0603, 0805, 0402, 1206	●	○	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	○	●	●	●	●	●	●	●	●	●																
N/A	N/A	DLA 91019	E Spec 2220	●	○	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	○	○	●	●	●	●	●	●	●	●	●																
N/A	N/A	COTS	T Spec 0402, 0603, 0805, 1206 ***	●	●	●	●	●</																																											

Note: All series are tested for capacitance, dielectric withstand voltage, insulation resistance at room temperature, and dissipation factor.

KEY

- Standard
 - Optional

- JAN Branding will be affected
 - S Failure Rate

Optional tests performed on military specification parts will affect JAN branding.

*Non-stocking Item

*** MIL-PRF-55681 Group A Tested. BME Dielectric, PME also available on select part numbers.

***** Pending Release