

Ceramic Axial
Lead Tape and Reel Packaging

KEMET offers standard reeling of Molded and Conformally Coated Axial Leaded Ceramic Capacitors for automatic insertion or lead forming machines per EIA specification RS-296. KEMET'S internal specification four-digit suffix, 7200, is placed at the end of the part number to designate tape and reel packaging, ie: C410C104Z5U5CA7200.

Paper (50 lb.) test minimum is inserted between the layers of capacitors wound on reels for component pitch $\leq 0.400"$. Capacitor lead length may extend only a maximum of $.0625"$ (1.59mm) beyond the tapes' edges. Capacitors are centered in a row between the two tapes and will deviate only ± 0.031 (0.79mm) from the row center. A minimum of 36" (91.5 cm) leader tape is provided at each end of the reel capacitors. Universal splicing clips are used to connect the tape. Standard reel quantities are shown on page 41.

Figure 1

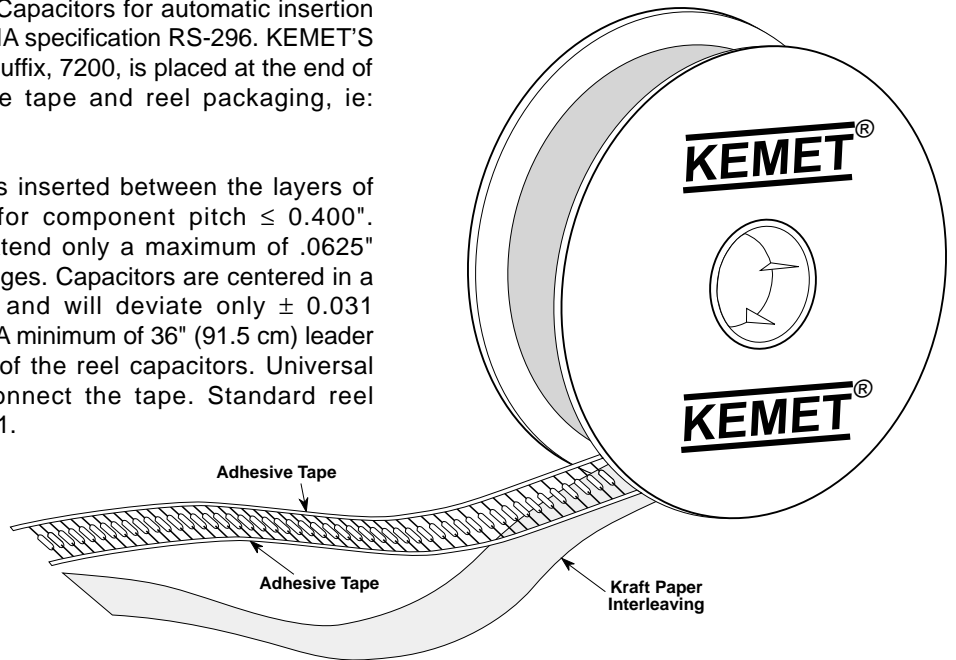


Figure 2

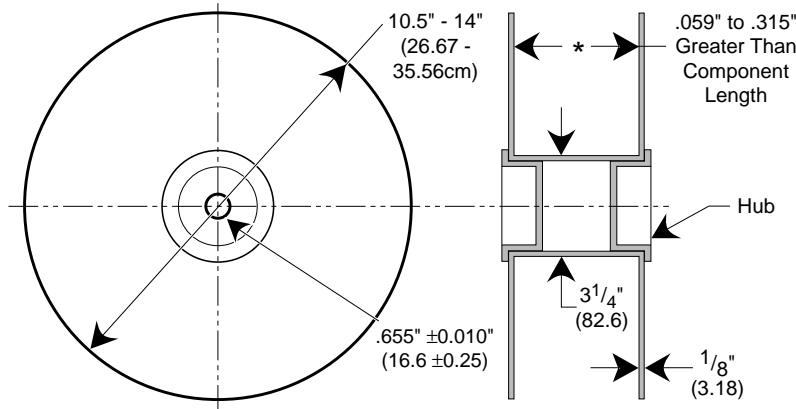


Figure 3

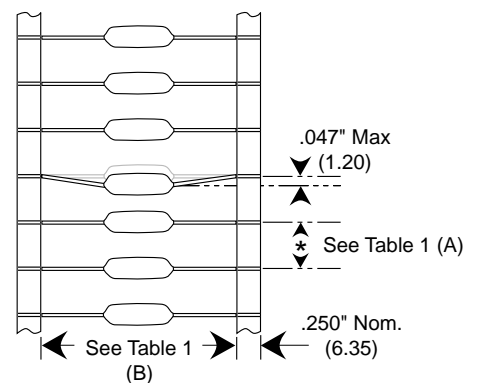


Table 1 Dimensions in Inches & (Millimeters)

Component Body Diameter	Component Pitch "A"	Inside Tape Spacing "B" $\pm 1.5\text{mm}$ (0.059")	
		I	III*
0" (0mm) to 0.197" (5mm) 0.197" (5.01mm) to 0.394" (10mm)	0.197" or (5mm) 0.394" or (10mm)	2.062" (52.4mm)	2.874" (73mm)

* Not Available for Conformally Coated Parts.

Tape and Reel Packaging

Ceramic Radial Lead Tape and Reel Packaging

KEMET offers standard reeling of Molded and Conformally Coated Radial Leaded Ceramic Capacitors for automatic insertion per EIA specification RS-468. Parts are taped to a tagboard carrier strip, and wound on a reel as shown in Figure 1. Kraft paper interleaving is inserted between the layers of capacitors on the reel. Ammopack is also available, with the same lead tape configuration and package quantities.

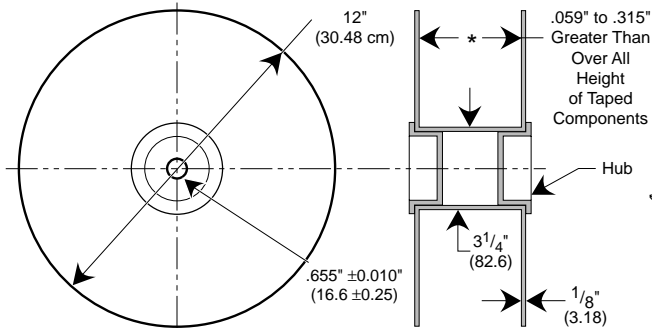


Figure 3: Standard Reel

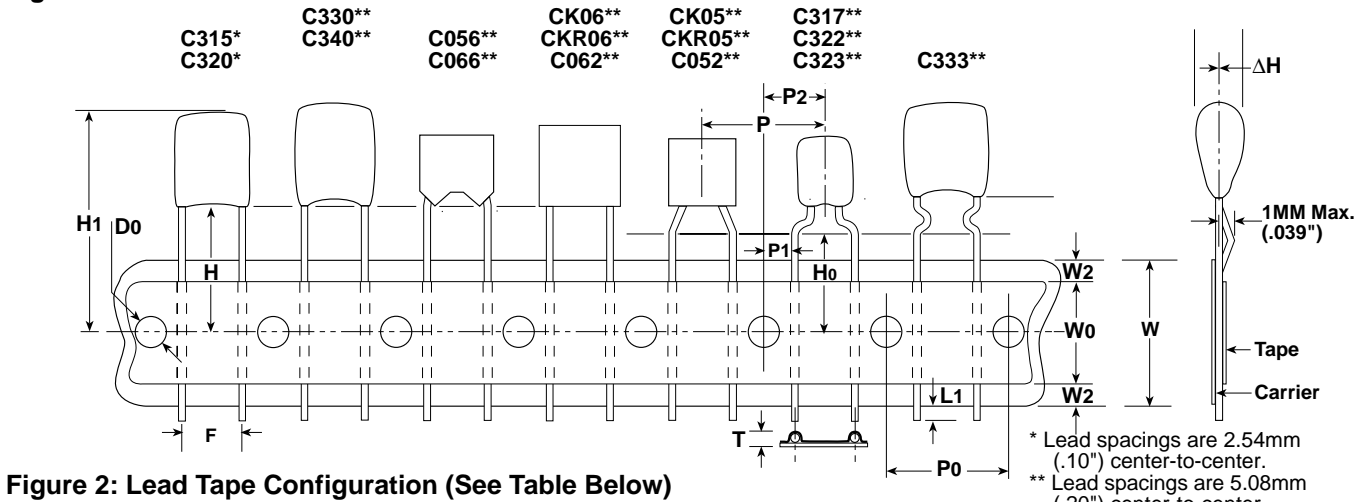
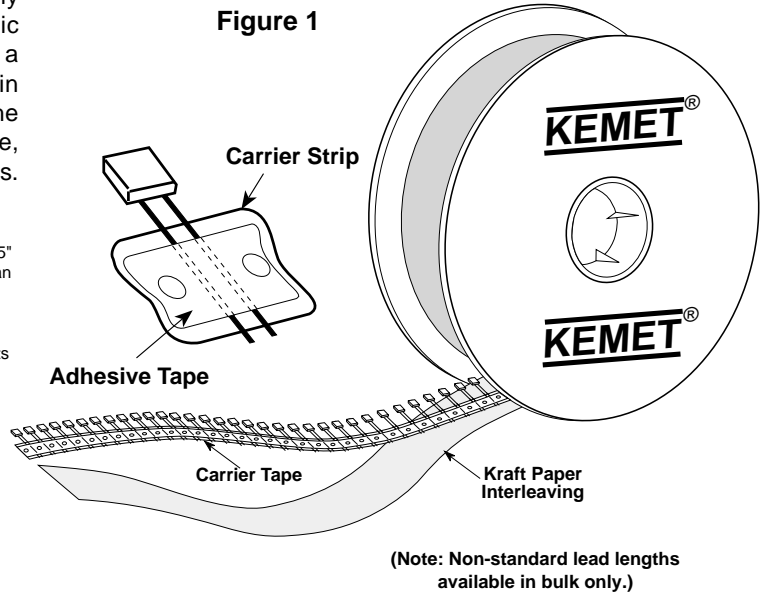


Figure 2: Lead Tape Configuration (See Table Below)

Ceramic Radial Tape and Reel Dimensions in Millimeters & (Inches)

Dimension	Symbol	Nominal mm (inch)	Tolerance mm (inch)	Dimension	Symbol	Nominal mm (inch)	Tolerance mm (inch)
Sprocket Hole Diameter	Do	4.0 (.157)	± 0.2 (.008)	Height to Seating Plane (formed leads) (2)	H0	7301 7303 16.0 (.630) 18.0 (.709)	7301 7303 ±0.5 (.020) Minimum
Sprocket Hole Pitch	P0	12.7 (.500)	± 0.3 (.012)	Component Alignment	Δh	4.0 (.157)	±0.2 (.008)
Component Pitch	P	12.7 (.500)	± 0.3 (.012)	Lead Protrusion	L1	1.0 (.039)	Maximum
Lead Spacing (1)	F	5.08 (.20) 2.54 (.10)	+0.6 -0.2 (+.024 -.008)	Composite Tape Thickness	t	0.7 (.051)	±0.2 (.008)
Sprocket Hole Center to Lead Center (1)	P1	3.81 (.150) 5.08 (.200)	± 0.7 (.028)	Overall Tape and Lead Thickness	T	1.5 (.059)	Maximum
Sprocket Hole Center to Component Center	P2	6.35 (.250)	± 1.3 (.051)	Carrier Tape Width	W	18.0 (.709)	+1.0 - 0.5 (+.039 -.020)
Height to Seating Plane (straight leads) (2)	H	7301 7303 16.0 (.630) 18.0 (.709)	7301 7303 ±0.5 (.020) Minimum	Hold-Down Tape Width	W0	5.0 (.197)	Minimum
Component Height Above Tape Center	H1	32.2 (1.27)	Maximum	Hold-Down Tape Location	W2	3.0 (.118)	Maximum

(1) Measured at the egress from the carrier tape, on the component side.
 (2) Determined by a 4 digit suffix placed at the end of the part number, as follows:
 7301 = Recommended for parts with formed leads. Example: C322C104K5R5CA7301
 7303 = Recommended for parts with straight leads. Example: C320C104K5R5CA7303

CERAMIC PACKAGING						
KEMET Series	Military Style	Military Specification	Standard (1) Bulk Quantity	Ammo Pack Quantity Maximum	Maximum Reel Quantity	Reel Size
C114C-K-G	CK12, CC75	MIL-C-11015/	200/Box		5000	12"
C124C-K-G	CK13, CC76	MIL-PRF-20	200/Box		5000	12"
C192C-K-G	CK14, CC77		100/Box		3000	12"
C202C-K	CK15		25/Box		500	12"
C222C-K	CK16		10/Tray		300	12"
C052C-K-G	CK05, CC05		100/Bag	2000	2000	12"
C062C-K-G	CK06, CC06		100/Bag	1500	1500	12"
C114G	CCR75	MIL-PRF-20	200/Box		5000	12"
C124G	CCR76		200/Box		5000	12"
C192G	CCR77		100/Box		3000	12"
C202G	CC78-CCR78		25/Box		500	12"
C222G	CC79-CCR79		10/Tray		300	12"
C052/56G	CCR05		100/Bag		1700	12"
C062/66G	CCR06		100/Bag		1500	12"
C512G	CC07-CCR07		Footnote (2)		N/A	N/A
C522G	CC08-CCR08		Footnote (2)		N/A	N/A
C114T	CKR11	MIL-PRF-39014	200/Box		5000	12"
C124T	CKR12		200/Box		5000	12"
C192T	CKR14		100/Box		3000	12"
C202T	CKR15		25/Box		500	12"
C222T	CKR16		10/Tray		300	12"
C052/56T	CKR05		100/Bag		1700	12"
C062/66T	CKR06		100/Bag		1500	12"
C31X			500/Bag	2500	2500	12"
C32X			500/Bag	2500	2500	12"
C33X			250/Bag	1500	1500	12"
C340			100/Bag	1000	1000	12"
C350			50/Bag	N/A	N/A	N/A
C410			300/Box	4000	5000	12"
C412			200/Box	4000	5000	12"
C420			300/Box	4000	5000	12"
C430			200/Box	2000	2500	12"
C440			200/Box	2000	2500	12"
C512	N/A	N/A	Footnote (2)		N/A	N/A
C522	N/A	N/A	Footnote (2)		N/A	N/A
C617			500/Bag			
C622/C623			500/Bag			
C627/C628			500/Bag			
C630/C631			250/Bag			
C637/C638			250/Bag			
C640/C641			100/Bag			
C642/C643			100/Bag			
C647/C648			100/Bag			
C657/C658			50/Bag			
C667/C668			50/Bag			

NOTE: (1) Standard packaging refers to number of pieces per bag, tray or vial.
(2) Quantity varies. For further details, please consult the factory.

Tape and Reel Packaging