

## Overview

The KEMET Organic Capacitor (KO-CAP) is a tantalum capacitor with a Ta anode and Ta<sub>2</sub>O<sub>5</sub> dielectric. A conductive organic polymer replaces the more common MnO<sub>2</sub> as the cathode plate of the capacitor. This results in very low ESR and improved capacitance retention at high frequency. This advancement combined with the use of a multiple anode design delivers the lowest ESR values available in the industry. The KO-CAP may also be operated at steady state voltages at up to 90% of rated voltage for part types with rated voltages of ≤10 volts and up to 80% of rated voltage for part types >10 volts.

The T541 Series KO-CAP offers the same advantages as the T530 Series but is also designed for the Commercial Off-the-Shelf (COTS) requirements of military and aerospace applications. This surface mount product offers a tin lead (SnPb) leadframe finish, surge current testing options and standard or low ESR levels.

## Benefits

- ESR: 10mΩ to 40mΩ
- 125°C maximum operating temperature
- Polymer cathode technology
- High frequency capacitance retention
- Benign failure mode
- Capacitance: 150μF to 1,000μF
- 100% accelerated steady state aging
- Surge current testing options
- Utilizes multiple tantalum anode technology
- Volumetric efficiency
- Use at up to 90% of rated voltage (10% derating) for part types ≤10V
- Use at up to 80% of rated voltage (20% derating) for part types >10V
- Very low ESR
- EIA standard case sizes

## Applications

Typical applications include decoupling and filtering in military and aerospace applications that require low ESR or a benign failure mode.



## Environmental Compliance

RoHS Compliant (6/6)\* according to Directive 2002/95/EC

*\*When ordered with 100% Sn Solder*

## SPICE

For a detailed analysis of specific part numbers, please visit [www.kemet.com](http://www.kemet.com) for a free download of KEMET's SPICE software. The KEMET SPICE program is freeware intended to aid design engineers in analyzing the performance of these capacitors over frequency, temperature, ripple, and DC bias conditions.

## Ordering Information

| T               | 541                               | D   | 157  | M                     | 010  | A                   | H   | 65  | 10                                |
|-----------------|-----------------------------------|---|--|-----------------------|--|---------------------|---|---|-----------------------------------|
| Capacitor Class | Series                            | Case Size                                 | Capacitance Code (pF)  | Capacitance Tolerance | Voltage  | Failure Rate/Design | Lead Material                                   | Surge Option  | ESR                               |
| T = Tantalum    | 541 = Polymer COTS Multiple Anode | D = 7343-31<br>X = 7343-43<br>Y = 7343-40 | First two digits represent significant figures. Third digit specifies number of zeros. | M = ±20%              | 2R5 = 2.5V<br>003 = 3V<br>004 = 4V<br>006 = 6.3V<br>010 = 10V<br>016 = 16V | A = N/A             | H = Standard Solder Coated (SnPb 5% Pb minimum) | 65 = No Surge<br>66 = 10 cycles @ 25°C<br>67 = 10 cycles -55°C and 85°C | 10 = ESR-Standard<br>20 = ESR-Low |

## Performance Characteristics

| Item                    | Performance Characteristics                         |
|-------------------------|---|
| Operating Temperature   | -55°C to 125°C*                                     |
| Rated Capacitance Range | 150µF–1000µF @ 120 Hz/25°C                          |
| Capacitance Tolerance   | M Tolerance (20%)                                   |
| Rated Voltage Range     | 2.5V–16V  |
| DF(120Hz)               | 8%  |
| ESR (100kHz)            | Refer to Part Number Electrical Specification Table |
| Leakage Current         | ≤ 0.1CV (µA) at Rated Voltage after 5 minutes       |

\* KEMET's Polymer COTS (T540/T541 Series) capacitors are rated for operation between -55°C and +125°C. Parametric electrical performance remains within stated specification limits after 1,000 hours of continuous operation and/or storage at +125°C. Long-term duty cycles or storage at or above +125°C may result in an increase in ESR performance outside of the stated specification limits.

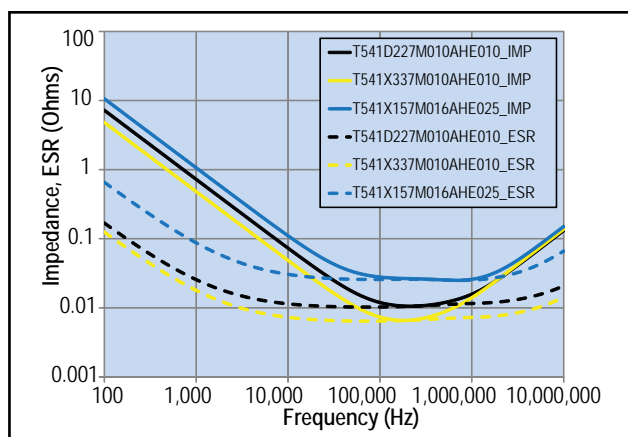
## Qualification

| Test   | Condition   | Characteristics |                                   |       |          |          |
|--|---|-----------------|-----------------------------------|-------|----------|----------|
| Endurance  | 105°C @ Rated Voltage, 2,000 Hours<br>125°C @ 2/3 Rated Voltage, 2,000 Hours                                  | ΔC/C            | Within -20%/+10% of initial value |       |          |          |
|  |   | DF              | ≤ initial limit                   |       |          |          |
|  |   | DCL             | 1.25 x initial limit @ 125°C      |       |          |          |
|  |   | ESR             | 2 x IL @ 105°C, 5 x IL @ 125°C    |       |          |          |
| Storage Life   | 125°C @ 0 Volts, 2,000 Hours  | ΔC/C            | Within -20%/+10% of initial value |       |          |          |
|  |   | DF              | Within initial limits             |       |          |          |
|  |   | DCL             | Within 2.0 x initial limit        |       |          |          |
|  |   | ESR             | Within 5.0 x initial limit        |       |          |          |
| Humidity   | 60°C, 90% RH, 500 Hours, Rated Voltage<br>60°C, 90% RH, 500 Hours, no load                                    | ΔC/C            | Within -5%/+35% of initial value  |       |          |          |
|  |   | DF              | ≤ initial limit                   |       |          |          |
|  |   | DCL             | Within 3.0 x initial limit        |       |          |          |
| Temperature Stability                                | Extreme temperature exposure at a succession of continuous steps at +25°C, -55°C, +25°C, +85°C, +125°C, +25°C |                 | +25°C                             | -55°C | +85°C    | +125°C   |
|  |   | ΔC/C            | IL*                               | ±20%  | ±20%     | ±30%     |
|  |   | DF              | IL                                | IL    | 1.2 x IL | 1.5 x IL |
| Surge Voltage  | 105°C, 1.32 x Rated Voltage, 33Ω Resistance, 1,000 cycles   | ΔC/C            | Within -20%/+10% of initial value |       |          |          |
|  |   | DF              | Within initial limits             |       |          |          |
|  |   | DCL             | Within initial limits             |       |          |          |
| Mechanical Shock/Vibration                           | MIL-STD-202, Meth. 213, Cond. I, 100G Peak<br>MIL-STD-202, Meth. 204, Cond. D, 10Hz to 2000Hz, 20G Peak       | ΔC/C            | Within ±10% of initial value      |       |          |          |
|  |   | DF              | Within initial limits             |       |          |          |
|  |   | DCL             | Within initial limits             |       |          |          |
| Additional Qualification Testing per MIL-PRF-55365/8 |   |                 |                                   |       |          |          |

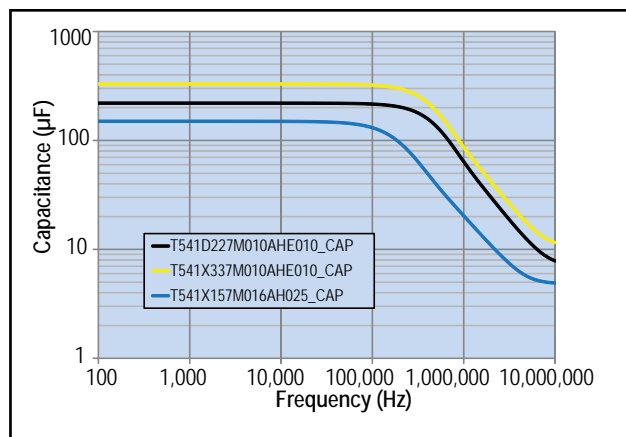
\*IL = Initial limit

## Electrical Characteristics

ESR vs. Frequency

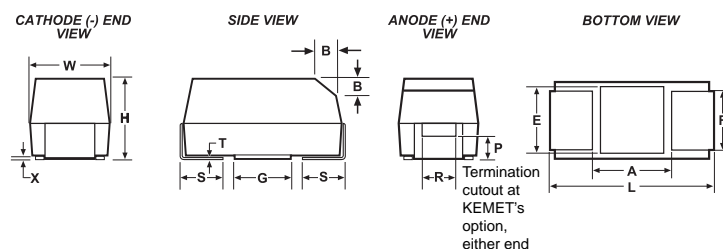


Capacitance vs. Frequency



## Dimensions – Millimeters (Inches)

Metric will govern



| Case Size |         | Component                  |                            |                            |                    |                    |                         |                              |            |            |             |            |            |            |
|-----------|---------|----------------------------|----------------------------|----------------------------|--------------------|--------------------|-------------------------|------------------------------|------------|------------|-------------|------------|------------|------------|
| KEMET     | EIA     | L*                         | W*                         | H*                         | F* ±0.1<br>±(.004) | S* ±0.3<br>±(.012) | B* ±0.15<br>(Ref) ±.006 | X (Ref)                      | P (Ref)    | R (Ref)    | T (Ref)     | A (Min)    | G (Ref)    | E (Ref)    |
| D         | 7343-31 | 7.3 ± 0.3<br>(.287 ± .012) | 4.3 ± 0.3<br>(.169 ± .012) | 2.8 ± 0.3<br>(.110 ± .012) | 2.4 (.094)         | 1.3 (.051)         | 0.5 (.020)              | 0.10 ± 0.10<br>(.004 ± .004) | 0.9 (.035) | 1.0 (.039) | 0.13 (.005) | 3.8 (.150) | 3.5 (.138) | 3.5 (.138) |
| X         | 7343-43 | 7.3 ± 0.3<br>(.287 ± .012) | 4.3 ± 0.3<br>(.169 ± .012) | 4.0 ± 0.3<br>(.157 ± .012) | 2.4 (.094)         | 1.3 (.051)         | 0.5 (.020)              | 0.10 ± 0.10<br>(.004 ± .004) | 1.7 (.067) | 1.0 (.039) | 0.13 (.005) | 3.8 (.150) | 3.5 (.138) | 3.5 (.138) |
| Y         | 7343-40 | 7.3 ± 0.3<br>(.287 ± .012) | 4.3 ± 0.3<br>(.169 ± .012) | 4.0 (.157)                 | 2.4 (.094)         | 1.3 (.051)         | 0.5 (.020)              | 0.10 ± 0.10<br>(.004 ± .004) | 1.7 (.067) | 1.0 (.039) | 0.13 (.005) | 3.8 (.150) | 3.5 (.138) | 3.5 (.138) |

Notes: (Ref) – Dimensions provided for reference only. No dimensions are provided for B, P or R because low profile cases do not have a bevel or a notch.

\*MIL-C-55365/8 specified dimensions

**Table 1 – Ratings & Part Number Reference**

| Rated Voltage        | Rated Cap        | Case Code/<br>Case Size         | KEMET Part Number            | DC Leakage        | DF                   | Standard ESR          | Low ESR               |
|----------------------|------------------|---------------------------------|------------------------------|-------------------|----------------------|-----------------------|-----------------------|
|                      |                  |                                 |                              | +25°C<br>µAmps    | +25°C 120Hz<br>% Max | +25°C 100kHz<br>mOhms | +25°C 100kHz<br>mOhms |
| 2.5                  | 470              | D/7343-31                       | T541D477M2R5AH(1)(2)         | 118               | 10.0                 | 10.0                  | N/A                   |
|                      | 680              | D/7343-31                       | T541D687M2R5AH(1)(2)         | 170               | 10.0                 | 10.0                  | N/A                   |
|                      | 680              | Y/7343-40                       | T541Y687M2R5AH(1)(2)         | 170               | 10.0                 | 10.0                  | N/A                   |
|                      | 1000             | X/7343-43                       | T541X108M2R5AH(1)(2)         | 250               | 10.0                 | 10.0                  | N/A                   |
| 3                    | 470              | D/7343-31                       | T541D477M003AH(1)(2)         | 141               | 10.0                 | 10.0                  | N/A                   |
|                      | 680              | D/7343-31                       | T541D687M003AH(1)(2)         | 204               | 10.0                 | 10.0                  | N/A                   |
|                      | 1000             | X/7343-43                       | T541X108M003AH(1)(2)         | 300               | 10.0                 | 10.0                  | N/A                   |
| 4                    | 330              | D/7343-31                       | T541D337M004AH(1)(2)         | 132               | 10.0                 | 10.0                  | N/A                   |
|                      | 470              | D/7343-31                       | T541D477M004AH(1)(2)         | 188               | 10.0                 | 10.0                  | N/A                   |
|                      | 470              | Y/7343-40                       | T541Y477M004AH(1)(2)         | 188               | 10.0                 | 10.0                  | N/A                   |
|                      | 680              | X/7343-43                       | T541X687M004AH(1)(2)         | 272               | 10.0                 | 10.0                  | N/A                   |
|                      | 1000             | X/7343-43                       | T541X108M004AH(1)(2)         | 400               | 10.0                 | 10.0                  | N/A                   |
| 6                    | 220              | D/7343-31                       | T541D227M006AH(1)(2)         | 139               | 10.0                 | 10.0                  | N/A                   |
|                      | 330              | D/7343-31                       | T541D337M006AH(1)(2)         | 208               | 10.0                 | 10.0                  | N/A                   |
|                      | 330              | Y/7343-40                       | T541Y337M006AH(1)(2)         | 208               | 10.0                 | 10.0                  | N/A                   |
|                      | 470              | X/7343-43                       | T541X477M006AH(1)(2)         | 296               | 10.0                 | 10.0                  | N/A                   |
| 10                   | 150              | D/7343-31                       | T541D157M010AH(1)(2)         | 150               | 10.0                 | 10.0                  | N/A                   |
|                      | 220              | D/7343-31                       | T541D227M010AH(1)(2)         | 220               | 10.0                 | 10.0                  | N/A                   |
|                      | 220              | Y/7343-40                       | T541Y227M010AH(1)(2)         | 220               | 10.0                 | 10.0                  | N/A                   |
|                      | 330              | X/7343-43                       | T541X337M010AH(1)(2)         | 330               | 10.0                 | 10.0                  | N/A                   |
| 16                   | 150              | X/7343-43                       | T541X157M016AH(1)(2)         | 240               | 10.0                 | 40.0                  | 25.0                  |
|                      | 330              | X/7343-43                       | T541X337M016AH(1)(2)         | 528               | 10.0                 | 50.0                  | 25.0                  |
| VDC                  | µF               | KEMET/EIA                       | (see below for part options) | µAmps             | % Max                | mOhms                 | mOhms                 |
|                      | 120Hz            |                                 |                              | +25°C             | +25°C 120Hz          | +25°C 100kHz          | +25°C 100kHz          |
| <b>Rated Voltage</b> | <b>Rated Cap</b> | <b>Case Code/<br/>Case Size</b> | <b>KEMET Part Number</b>     | <b>DC Leakage</b> | <b>DF</b>            | <b>Standard ESR</b>   | <b>Low ESR</b>        |

Notes:

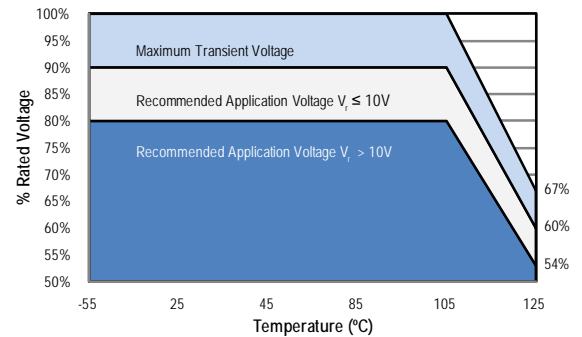
(1) To complete KEMET part number, insert 65 = None, 66 = 10 cycles +25°C, 67 = 10 cycles -55°C and +85°C. Designates surge current option.

(2) To complete KEMET part number, insert 10 = Standard ESR, 20 = Low ESR. Designates ESR option.

Please refer to Ordering Information for additional details.

## Derating Guidelines

| Voltage Rating           | Max Recommended Steady State Voltage | Max Recommended Transient Voltage (1ms–1μs) |
|--------------------------|--------------------------------------|---|
| -55°C to 105°C           |                                      |   |
| $2.5V \leq V_r \leq 10V$ | 90% of $V_r$                         | $V_r$                                       |
| $V_r = 16V$              | 80% of $V_r$                         | $V_r$                                       |
| 105°C to 125°C           |                                      |   |
| $2.5V \leq V_r \leq 10V$ | 60% of $V_r$                         | 67% of $V_r$                                |
| $V_r = 16V$              | 54% of $V_r$                         | 67% of $V_r$                                |



$V_r$  = Rated Voltage

## Ripple Current/Ripple Voltage

Permissible AC ripple voltage and current are related to equivalent series resistance (ESR) and the power dissipation capabilities of the device. Permissible AC ripple voltage which may be applied is limited by two criteria:

- 1) The positive peak AC voltage plus the DC bias voltage, if any, must not exceed the DC voltage rating of the capacitor.
- 2) The negative peak AC voltage, in combination with bias voltage, if any, must not exceed the allowable limits specified for reverse voltage. See the Reverse Voltage section for allowable limits.

The maximum power dissipation by case size can be determined using the below left table. The maximum power dissipation rating stated in the table must be reduced with increasing environmental operating temperatures. Please refer to the below right table for temperature compensation requirements.

| Case Code       |         | Maximum Power Dissipation (Pmax)<br>mWatts @ 45°C w/ +30°C Rise |
|-----------------|---------|---|
| KEMET           | EIA     |   |
| T520/525/ T540T | 3528-12 | 105   |
| T520M           | 3528-15 | 120   |
| T520A           | 3216-18 | 112   |
| T520/525/ T540B | 3538-21 | 127   |
| T520U           | 6032-15 | 135   |
| T520L           | 3528-19 | 150   |
| T520C           | 6032-28 | 165   |
| T520W           | 7343-15 | 180   |
| T520V           | 7343-20 | 187   |
| T520/525/ T540D | 7343-31 | 225   |
| T520Y/525Y      | 7343-40 | 241   |
| T520X           | 7343-43 | 247   |
| T528I           | 3216-10 | 95  |
| T528K           | 3528-10 | 150   |
| T528W           | 7343-15 | 325   |
| T528Z           | 7343-17 | 325   |
| T530/T541D      | 7343-31 | 255   |
| T530/T541Y      | 7343-40 | 263   |
| T530/T541X      | 7443-43 | 270   |

| Temperature Compensation Multipliers<br>for Maximum Power Dissipation (Pmax) |                 |                  |
|--|-----------------|------------------|
| ≤45°C  | 45°C < T ≤ 85°C | 85°C < T ≤ 125°C |
| 1.00   | 0.70            | 0.25             |

T = Environmental Temperature

Using the P max of the device, the maximum allowable rms ripple current or voltage may be determined.

$$I(max) = \sqrt{P_{max}/R}$$

$$E(max) = \sqrt{P_{max} \cdot R}$$

I = rms ripple current (amperes)

E = rms ripple voltage (volts)

Pmax = maximum power dissipation (watts)

R = ESR at specified frequency (ohms)

## Reverse Voltage

Polymer tantalum capacitors are polar devices and may be permanently damaged or destroyed if connected in the wrong polarity. These devices will withstand a small degree of transient voltage reversal for short periods as shown in the below table.

| Temperature | Permissible Transient Reverse Voltage |
|-------------|---------------------------------------|
| 25°C        | 15% of Rated Voltage                  |
| 55°C        | 10% of Rated Voltage                  |
| 85°C        | 5% of Rated Voltage                   |
| 105°C       | 3% of Rated Voltage                   |
| 125°C*      | 1% of Rated Voltage                   |

\*For series rated to 125°C

### Table 2 – Land Dimensions/Courtyard

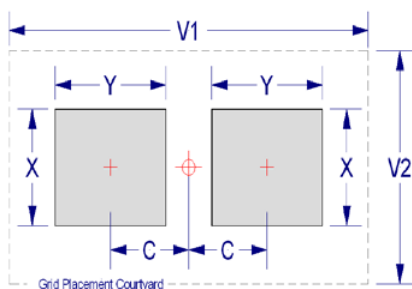
| KEMET | Metric Size Code | Density Level A: Maximum (Most) Land Protrusion (mm) |         |      |      |      | Density Level B: Median (Nominal) Land Protrusion (mm) |      |      |      |      | Density Level C: Minimum (Least) Land Protrusion (mm) |      |      |      |      |      |      |
|-------|------------------|--|---------|------|------|------|--|------|------|------|------|---|------|------|------|------|------|------|
|       |                  | Case   | EIA     | X    | Y    | C    | V1   | V2   | X    | Y    | C    | V1  | V2   | X    | Y    | C    | V1   | V2   |
|       |                  | D  | 7343-31 | 2.55 | 3.75 | 2.70 | 10.20  | 5.50 | 2.45 | 3.35 | 2.60 | 9.10  | 5.00 | 2.35 | 2.95 | 2.50 | 8.20 | 4.70 |
|       |                  | X <sup>1</sup>                                       | 7343-43 | 2.55 | 3.75 | 2.70 | 10.20  | 5.50 | 2.45 | 3.35 | 2.60 | 9.10  | 5.00 | 2.35 | 2.95 | 2.50 | 8.20 | 4.70 |
|       |                  | Y <sup>1</sup>                                       | 7343-35 | 2.55 | 3.75 | 2.70 | 10.20  | 5.50 | 2.45 | 3.35 | 2.60 | 9.10  | 5.00 | 2.35 | 2.95 | 2.50 | 8.20 | 4.70 |

**Density Level A:** For low-density product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes.

**Density Level B:** For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes.

**Density Level C:** For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC standard 7351 (IPC-7351).

<sup>1</sup> Height of these chips may create problems in wave soldering.



## Soldering Process

KEMET's families of surface mount capacitors are compatible with wave (single or dual), convection, IR or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020D standard for moisture sensitivity testing. The devices can safely withstand a maximum of three reflow passes at these conditions.

Note that although the X/7343-43 case size can withstand wave soldering, the tall profile (4.3 mm maximum) dictates care in wave process development.

Hand soldering should be performed with care due to the difficulty in process control. If performed, care should be taken to avoid contact of the soldering iron to the molded case. The iron should be used to heat the solder pad, applying solder between the pad and the termination, until reflow occurs. Once reflow occurs, the iron should be removed immediately. "Wiping" the edges of a chip and heating the top surface is not recommended.

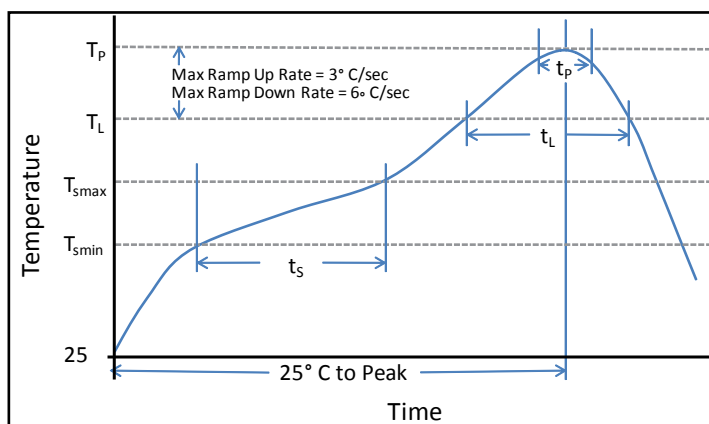
During typical reflow operations, a slight darkening of the gold-colored epoxy may be observed. This slight darkening is normal and is not harmful to the product. Marking permanency is not affected by this change.

| Profile Feature                                   | SnPb Assembly     | Pb-Free Assembly  |
|---|-------------------|-------------------|
| <b>Preheat/Soak</b>                               |                   |                   |
| Temperature Min ( $T_{Smin}$ )                    | 100°C             | 150°C             |
| Temperature Max ( $T_{Smax}$ )                    | 150°C             | 200°C             |
| Time ( $t_s$ ) from $T_{Smin}$ to $T_{Smax}$      | 60–120 sec        | 60–120 sec        |
| Ramp-up Rate ( $T_L$ to $T_p$ )                   | 3°C/sec max       | 3°C/sec max       |
| Liquidous Temperature ( $T_L$ )                   | 183°C             | 217°C             |
| Time Above Liquidous ( $t_L$ )                    | 60–150 sec        | 60–150 sec        |
| Peak Temperature ( $T_p$ )                        | 220°C*<br>235°C** | 250°C*<br>260°C** |
| Time within 5°C of Max Peak Temperature ( $t_p$ ) | 20 sec max        | 30 sec max        |
| Ramp-down Rate ( $T_p$ to $T_L$ )                 | 6°C/sec max       | 6°C/sec max       |
| Time 25°C to Peak Temperature                     | 6 minutes max     | 8 minutes max     |

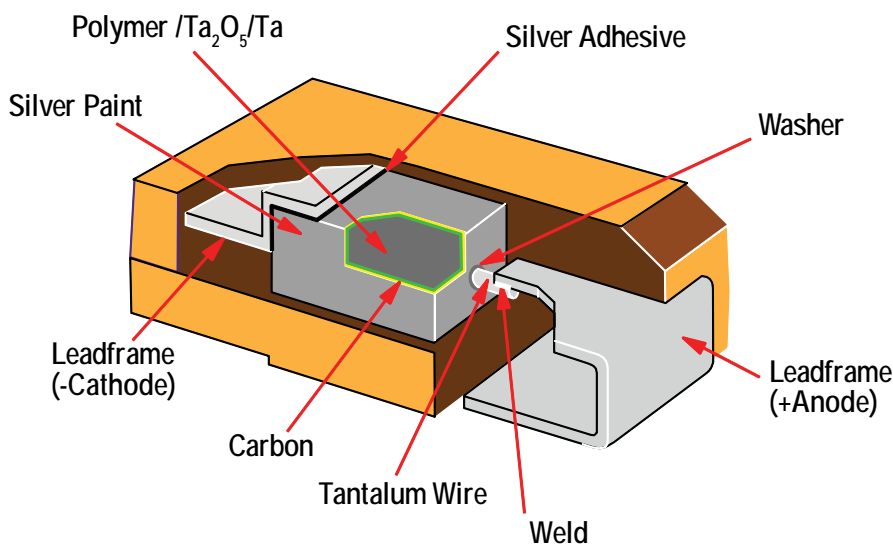
Note: All temperatures refer to the center of the package, measured on the package body surface that is facing up during assembly reflow.

\*Case Size D, E, P, Y and X

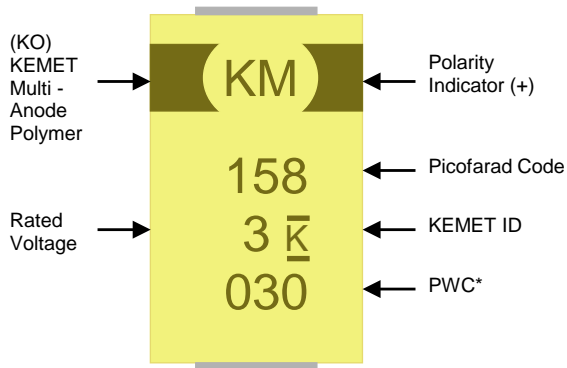
\*\*Case Size A, B, C, H, I, K, M, R, S, T, U, V, W and Z



## Construction



## Capacitor Marking



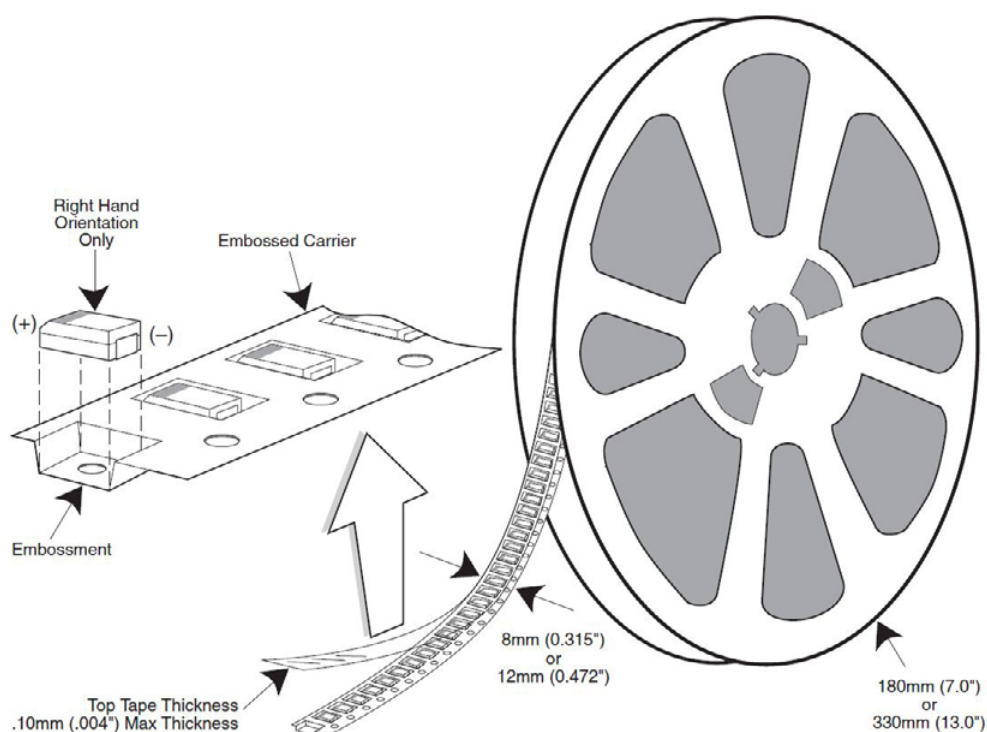
\* 030 = 30<sup>th</sup> week of 2010

## Storage

All KO-CAP series are shipped in moisture barrier bags with a desiccant and moisture indicator card. These series are classified as MSL3 (Moisture Sensitivity Level 3). Product contained within the moisture barrier bags should be stored in normal working environments with temperatures not to exceed 40°C and humidity not in excess of 60% RH.

## Tape & Reel Packaging Information

KEMET's Molded Tantalum and Aluminum Chip Capacitor families are packaged in 8 mm and 12 mm plastic tape on 7" and 13" reels, in accordance with EIA Standard 481-D: Taping of Surface Mount Components for Automatic Handling. This packaging system is compatible with all tape fed automatic pick and place systems.

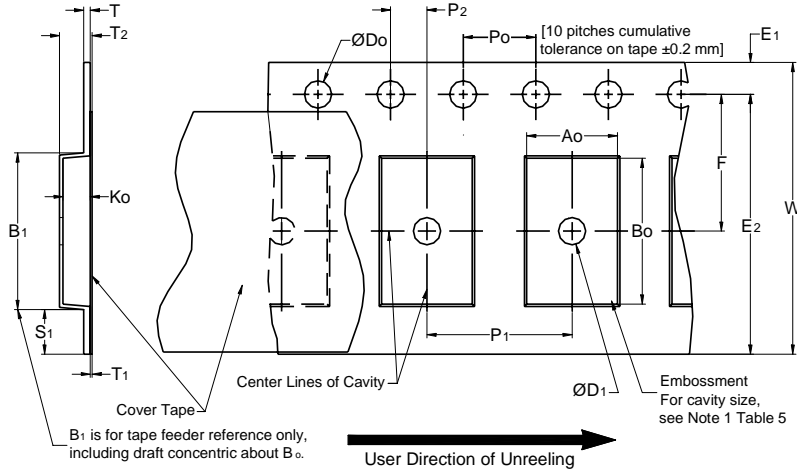


**Table 3 – Packaging Quantity**

| Case Code |         | Tape Width-mm | 7" Reel* | 13" Reel* |
|-----------|---------|---------------|----------|-----------|
| KEMET     | EIA     |               |          |           |
| R         | 2012-12 | 8             | 2,500    | 10,000    |
| I         | 3216-10 | 8             | 3,000    | 12,000    |
| S         | 3216-12 | 8             | 2,500    | 10,000    |
| T         | 3528-12 | 8             | 2,500    | 10,000    |
| M         | 3528-15 | 8             | 2,000    | 8,000     |
| U         | 6032-15 | 12            | 1,000    | 5,000     |
| L         | 6032-19 | 12            | 1,000    | 5,000     |
| W         | 7343-15 | 12            | 1,000    | 3,000     |
| Z         | 7343-17 | 12            | 1,000    | 3,000     |
| V         | 7343-20 | 12            | 1,000    | 3,000     |
| A         | 3216-18 | 8             | 2,000    | 9,000     |
| B         | 3528-21 | 8             | 2,000    | 8,000     |
| C         | 6032-28 | 12            | 500      | 3,000     |
| D         | 7343-31 | 12            | 500      | 2,500     |
| Y         | 7343-40 | 12            | 500      | 2,000     |
| X         | 7343-43 | 12            | 500      | 2,000     |
| E         | 7260-38 | 12            | 500      | 2,000     |

\* No c-spec required for 7" reel packaging. C-7280 required for 13" reel packaging.

**Figure 1 – Embossed (Plastic) Carrier Tape Dimensions**



**Table 4 – Embossed (Plastic) Carrier Tape Dimensions**

Metric will govern

| Constant Dimensions — Millimeters (Inches) |   |                      |                                    |                                   |                                   |                  |                      |                    |                  |
|--|---|----------------------|------------------------------------|-----------------------------------|-----------------------------------|------------------|----------------------|--------------------|------------------|
| Tape Size                                  | $D_0$                                   | $D_1$ Min.<br>Note 1 | $E_1$                              | $P_0$                             | $P_2$                             | R Ref.<br>Note 2 | $S_1$ Min.<br>Note 3 | T Max.             | $T_1$ Max.       |
| 8mm  | $1.5 +0.10/-0.0$<br>(0.059 +0.004/-0.0) | 1.0<br>(0.039)       | $1.75 \pm 0.10$<br>(0.069 ± 0.004) | $4.0 \pm 0.10$<br>(0.157 ± 0.004) | $2.0 \pm 0.05$<br>(0.079 ± 0.002) | 25.0<br>(0.984)  | 0.600<br>(0.024)     | 0.600<br>(0.024)   | 0.100<br>(0.004) |
| 12mm                                       |   | 1.5<br>(0.059)       |                                    |                                   |                                   | 30<br>(1.181)    |                      |                    |                  |
| 16mm                                       |   |                      |                                    |                                   |                                   |                  |                      |                    |                  |
| Variable Dimensions — Millimeters (Inches) |   |                      |                                    |                                   |                                   |                  |                      |                    |                  |
| Tape Size                                  | Pitch                                   | $B_1$ Max.<br>Note 4 | $E_2$ Min.                         | F                                 | $P_1$                             | $T_2$ Max        | W Max                | $A_0, B_0$ & $K_0$ |                  |
| 8mm  | Single (4mm)                            | 4.35<br>(0.171)      | 6.25<br>(0.246)                    | $3.5 \pm 0.05$<br>(0.138 ± 0.002) | $4.0 \pm 0.10$<br>(0.157 ± 0.004) | 2.5<br>(0.098)   | 8.3<br>(0.327)       | Note 5             |                  |
| 12mm                                       | Single (4mm) &<br>Double (8mm)          | 8.2<br>(0.323)       | 10.25<br>(0.404)                   | $5.5 \pm 0.05$<br>(0.217 ± 0.002) | $8.0 \pm 0.10$<br>(0.315 ± 0.004) | 4.6<br>(0.181)   | 12.3<br>(0.484)      |                    |                  |
| 16mm                                       | Triple (12mm)                           | 12.1<br>(0.476)      | 14.25<br>(0.561)                   | $5.5 \pm 0.05$<br>(0.217 ± 0.002) | $8.0 \pm 0.10$<br>(0.315 ± 0.004) | 4.6<br>(0.181)   | 16.3<br>(0.642)      |                    |                  |

1. The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of embossment location and hole location shall be applied independent of each other.
2. The tape with or without components shall pass around R without damage (see Figure 5).
3. If  $S_1 < 1.0$  mm, there may not be enough area for cover tape to be properly applied (see EIA Document 481 paragraph 4.3 (b)).
4.  $B_1$  dimension is a reference dimension for tape feeder clearance only.
5. The cavity defined by  $A_0$ ,  $B_0$  and  $K_0$  shall surround the component with sufficient clearance that:
  - (a) the component does not protrude above the top surface of the carrier tape.
  - (b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
  - (c) rotation of the component is limited to 20° maximum for 8 and 12mm tapes and 10° maximum for 16mm tapes (see Figure 3).
  - (d) lateral movement of the component is restricted to 0.5 mm maximum for 8mm and 12mm wide tape and to 1.0mm maximum for 16mm tape (see Figure 4).
  - (e) see Addendum in EIA Document 481 for standards relating to more precise taping requirements.

## Packaging Information Performance Notes

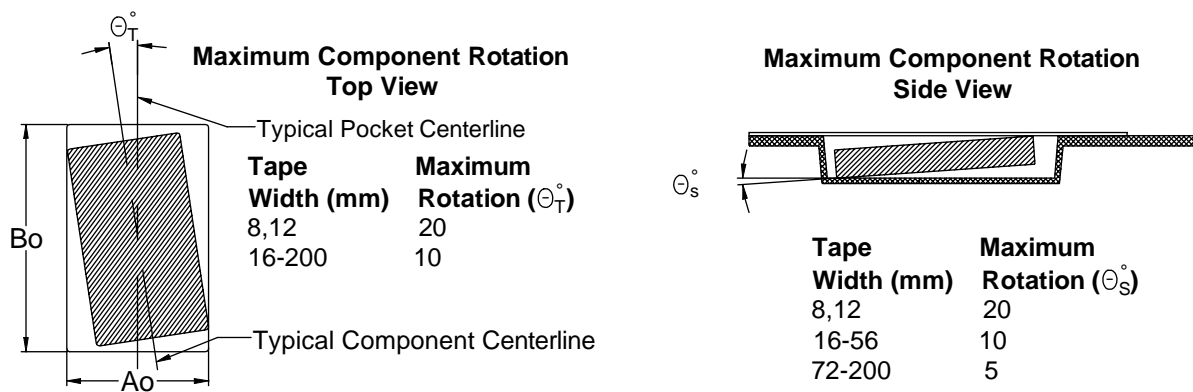
1. **Cover Tape Break Force:** 1.0 Kg minimum.
2. **Cover Tape Peel Strength:** The total peel strength of the cover tape from the carrier tape shall be:

| Tape Width  | Peel Strength                            |
|-------------|--|
| 8mm         | 0.1 Newton to 1.0 Newton (10gf to 100gf) |
| 12mm & 16mm | 0.1 Newton to 1.3 Newton (10gf to 130gf) |

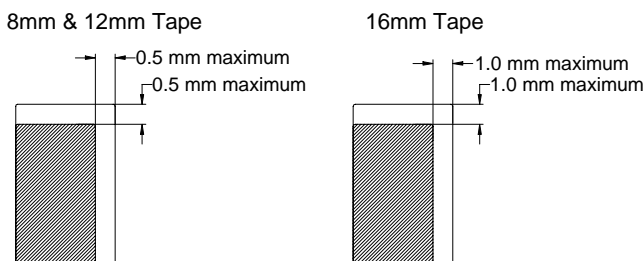
The direction of the pull shall be opposite the direction of the carrier tape travel. The pull angle of the carrier tape shall be 165° to 180° from the plane of the carrier tape. During peeling, the carrier and/or cover tape shall be pulled at a velocity of 300±10 mm/minute.

3. **Labeling:** Bar code labeling (standard or custom) shall be on the side of the reel opposite the sprocket holes. Refer to EIA-556 and EIA-624.

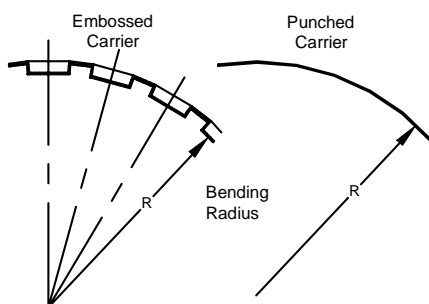
## Figure 2 – Maximum Component Rotation



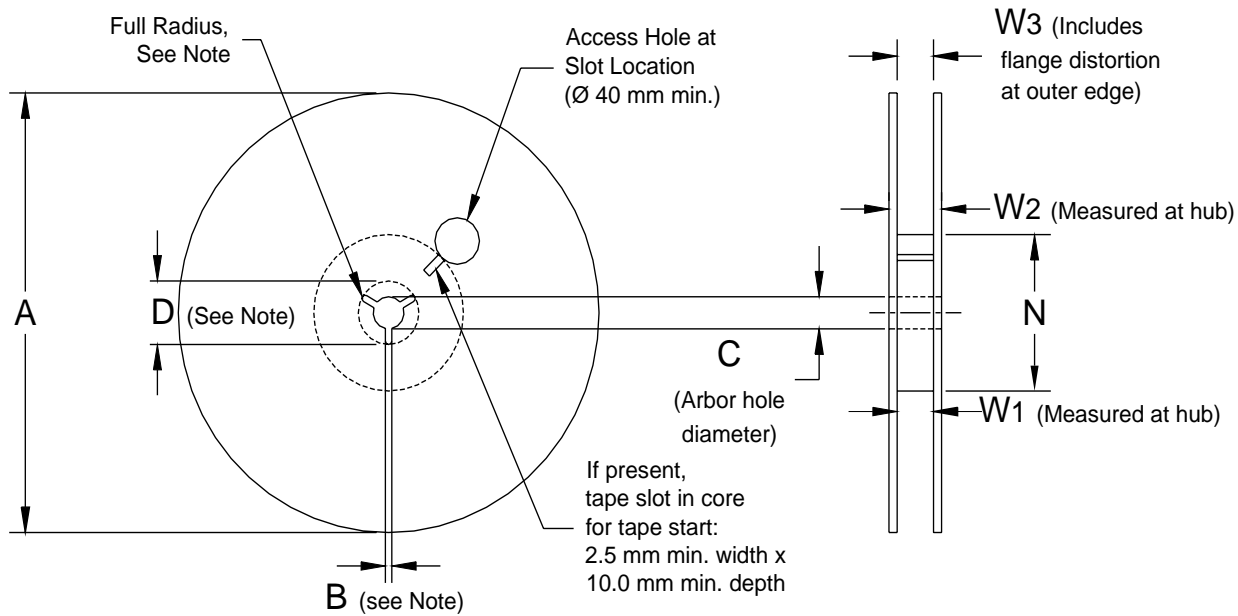
## Figure 3 – Maximum Lateral Movement



## Figure 4 – Bending Radius



**Figure 5 – Reel Dimensions**

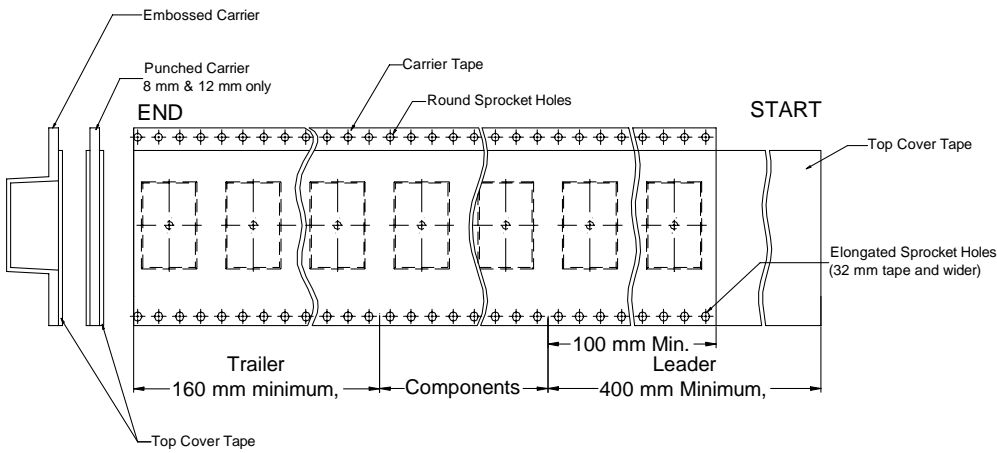


**Table 5 – Reel Dimensions**

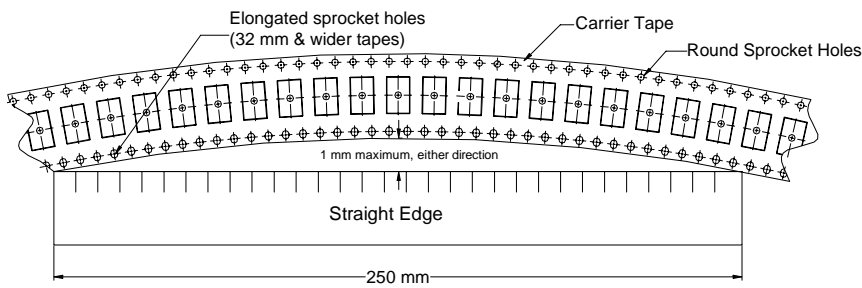
Metric will govern

| Constant Dimensions — Millimeters (Inches) |                                |                                       |  |   |
|--|--------------------------------|---------------------------------------|--|---|
| Tape Size                                  | A                              | B Min                                 | C                                      | D Min   |
| 8mm  | 178 ± 0.20<br>(7.008 ± 0.008)  | 1.5<br>(0.059)                        | 13.0 +0.5/-0.2<br>(0.521 +0.02/-0.008) | 20.2<br>(0.795)                                   |
| 12mm                                       | or                             |                                       |  |   |
| 16mm                                       | 330 ± 0.20<br>(13.000 ± 0.008) |                                       |  |   |
| Variable Dimensions — Millimeters (Inches) |                                |                                       |  |   |
| Tape Size                                  | N Min                          | W <sub>1</sub>                        | W <sub>2</sub> Max                     | W <sub>3</sub>                                    |
| 8mm  | 50<br>(1.969)                  | 8.4 +1.5/-0.0<br>(0.331 +0.059/-0.0)  | 14.4<br>(0.567)                        | Shall accommodate tape width without interference |
| 12mm                                       |                                | 12.4 +2.0/-0.0<br>(0.488 +0.078/-0.0) | 18.4<br>(0.724)                        |   |
| 16mm                                       |                                | 16.4 +2.0/-0.0<br>(0.646 +0.078/-0.0) | 22.4<br>(0.882)                        |   |

**Figure 6 – Tape Leader & Trailer Dimensions**



**Figure 7 – Maximum Camber**



## KEMET Corporation World Headquarters

2835 KEMET Way  
Simpsonville, SC 29681

Mailing Address:  
P.O. Box 5928  
Greenville, SC 29606

www.kemet.com  
Tel: 864-963-6300  
Fax: 864-963-6521

### Corporate Offices

Fort Lauderdale, FL  
Tel: 954-766-2800

## North America

### Southeast

Lake Mary, FL  
Tel: 407-855-8886

### Northeast

Wilmington, MA  
Tel: 978-658-1663

West Chester, PA  
Tel: 610-692-4642

### Central

Schaumburg, IL  
Tel: 847-882-3590

Carmel, IN  
Tel: 317-706-6742

### West

Milpitas, CA  
Tel: 408-433-9950

### Mexico

Zapopan, Jalisco  
Tel: 52-33-3123-2141

## Europe

### Southern Europe

Geneva, Switzerland  
Tel: 41-22-715-0100

Paris, France  
Tel: 33-1-4646-1009

Sasso Marconi, Italy  
Tel: 39-051-939111

Milan, Italy  
Tel: 39-02-57518176

Rome, Italy  
Tel: 39-06-23231718

Madrid, Spain  
Tel: 34-91-804-4303

### Central Europe

Landsberg, Germany  
Tel: 49-8191-3350800

Dortmund, Germany  
Tel: 49-2307-3619672

Kwidzyn, Poland  
Tel: 48-55-279-7025

### Northern Europe

Bishop's Stortford, United Kingdom  
Tel: 44-1279-757201

Weymouth, United Kingdom  
Tel: 44-1305-830747

Coatbridge, Scotland  
Tel: 44-1236-434455

Färjestaden, Sweden  
Tel: 46-485-563934

Espoo, Finland  
Tel: 358-9-5406-5000

## Asia

### Northeast Asia

Hong Kong  
Tel: 852-2305-1168

Shenzhen, China  
Tel: 86-755-2518-1306

Beijing, China  
Tel: 86-10-5829-1711

Shanghai, China  
Tel: 86-21-6447-0707

Taipei, Taiwan  
Tel: 886-2-27528585

### Southeast Asia

Singapore  
Tel: 65-6586-1900

Penang, Malaysia  
Tel: 60-4-6430200

Bangalore, India  
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## Other KEMET Resources

| Tools                          |   |
|--------------------------------|---|
| Resource                       | Location  |
| Configure A Part: CapEdge      | <a href="http://capacitoredge.kemet.com">http://capacitoredge.kemet.com</a> |
| SPICE & FIT Software           | <a href="http://www.kemet.com/spice">http://www.kemet.com/spice</a>         |
| Search Our FAQs: KnowledgeEdge | <a href="http://www.kemet.com/keask">http://www.kemet.com/keask</a>         |

| Product Information                                  |   |
|--|---|
| Resource   | Location  |
| Products   | <a href="http://www.kemet.com/products">http://www.kemet.com/products</a>                 |
| Technical Resources (Including Soldering Techniques) | <a href="http://www.kemet.com/technicalpapers">http://www.kemet.com/technicalpapers</a>   |
| RoHS Statement                                       | <a href="http://www.kemet.com/rohs">http://www.kemet.com/rohs</a>                         |
| Quality Documents                                    | <a href="http://www.kemet.com/qualitydocuments">http://www.kemet.com/qualitydocuments</a> |

| Product Request         |   |
|-------------------------|---|
| Resource                | Location  |
| Sample Request          | <a href="http://www.kemet.com/sample">http://www.kemet.com/sample</a> |
| Engineering Kit Request | <a href="http://www.kemet.com/kits">http://www.kemet.com/kits</a>     |

| Contact            |   |
|--------------------|---|
| Resource           | Location  |
| Website            | <a href="http://www.kemet.com">www.kemet.com</a>                                    |
| Contact Us         | <a href="http://www.kemet.com/contact">http://www.kemet.com/contact</a>             |
| Investor Relations | <a href="http://www.kemet.com/ir">http://www.kemet.com/ir</a>                       |
| Call Us            | 1-877-MyKEMET   |
| Twitter            | <a href="http://twitter.com/kemetcapacitors">http://twitter.com/kemetcapacitors</a> |

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