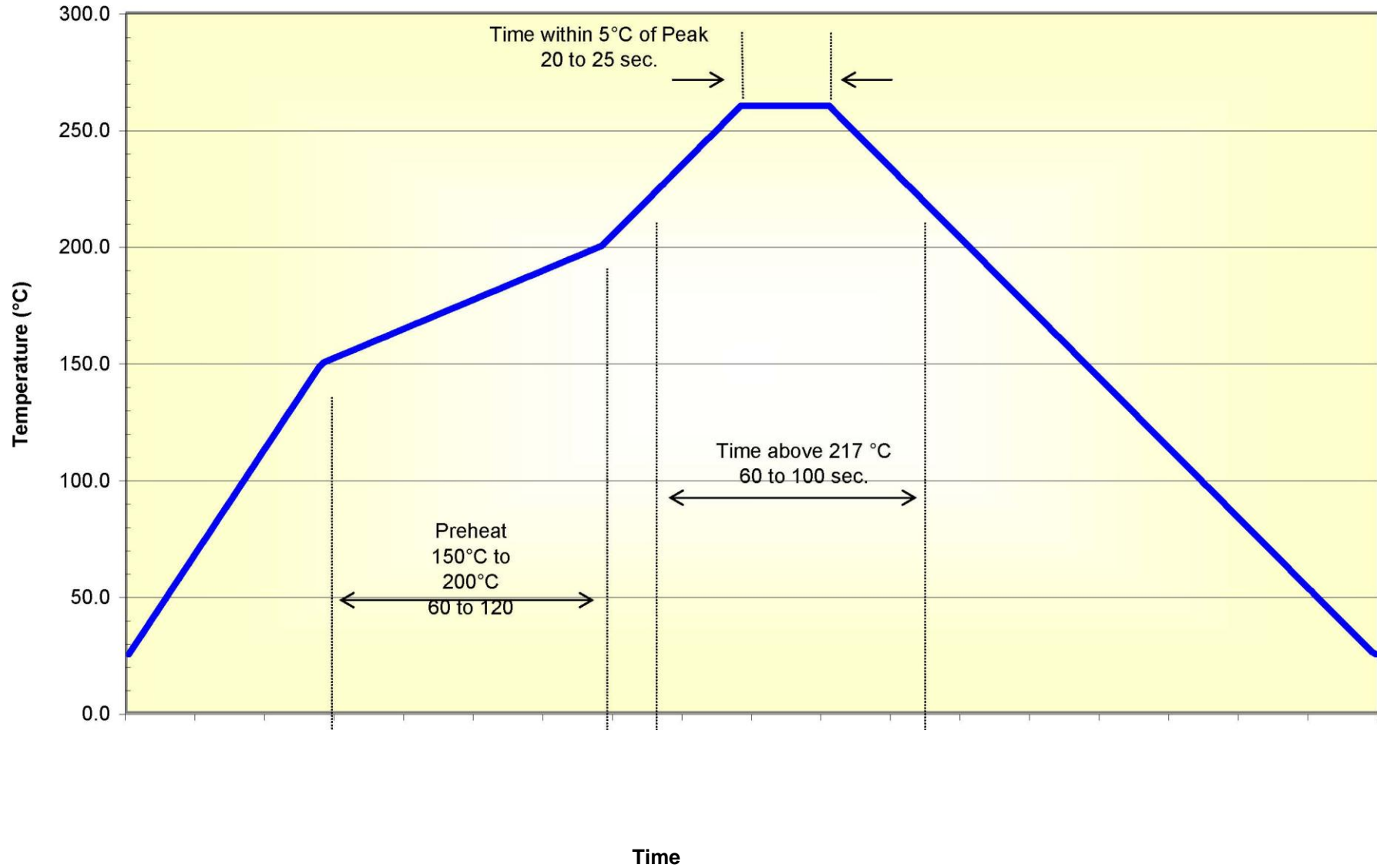


**Recommended Lead-Free Soldering Profile**  
*based on J-STD-020*



Note: Temperature is measured on the surface of the part